

## Drawer Module – RDRF790

### ROLLER DRAWER INSTALLATION TO ADR 34/02

#### General Instructions for RDRF790 Drawer Module

**NOTE:**

Do not elongate any holes

Read and understand all instructions before proceeding

Throughout these instructions *\*rear* refers to **rear** of vehicle *\*front* refers to **front** of vehicle.

All Instructions are also available from your ARB Stockist.

**SECTION 1:- FRAME PREPERATION**

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**SECTION 2:- VEHICLE SPECIFIC INSTALLATION**

(In Side Floor Kit)

**SECTION 3:- REASSEMBLY**

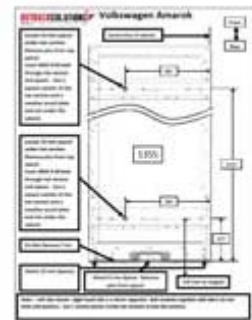
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## 1 ) FRAME PREPARATION:

1.1/-Locate the diagram at the end of the vehicle specific instructions.

Vehicle specific instructions are required for installation, Section II. Vehicle specific instructions are included with the optional side floor kit. Instructions are also available from ARB stockists.

This diagram is referred to as the *vehicle specific diagram* and provides measurements for mount rails and spacers used during the preparation and installation.



1.2/- The module must be prepared for installation by temporarily removing drawer

### **HOW TO REMOVE DRAWER.**

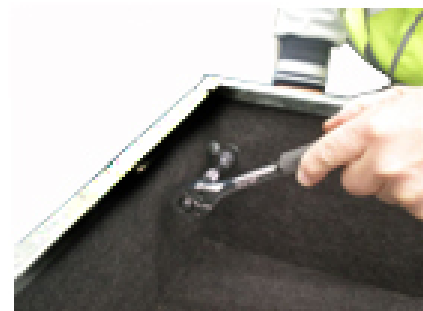
Working from inside the drawer, use a 10mm socket and ratchet to remove the four “anti rattle” Drawer Stop fastening bolts at the front of drawer.

Roll drawer out clear of framework, drawer stops will fall free.

Use a clean rag wipe to clean off access shipping grease from bearings and drawer rails.

Retain stops and hardware for reinstallation.

**Frame not shown in image for clarity.**



1.3/- Check all measurements for Mount Rail positions, bolt locations and spacer thicknesses before proceeding with section 2.

## 2 ) VEHICLE SPECIFIC INSTRUCTION:

2.1/- Locate the *vehicle specific instructions* for your vehicle, included with the side floor kit. Instructions are also available from ARB stockists.

Follow the Vehicle specific instructions to install into vehicle. Then return to this instruction Section III to complete installation.

## 3) REASSEMBLY:

Ensure you have completed the vehicle specific instructions supplied with the optional side floor kit before proceeding. Instructions are also available from ARB stockists.

You should have the drawer system prepared (Section I) and bolted into the vehicle (Section II) before attempting this section.

### 3.1 /-DRAWERS REPLACEMENT:

Roll drawers in past the second top bearing and slide the drawer stops back into original position. Bolt Drawer Stops back on using original 6mm bolts.

Ensure 6mm flat washers are still under bolt heads.

Stops are fitted to left and right hand sides.

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Note orientation of drawer stops “arm” faces **rear** of vehicle and nylock nuts inserted in drawer stops face **outwards** away from drawer body to engage 6mm bolts.

**Image shown out of vehicle for clarity.**



## 5) NOTES FOR CUSTOM & INDIVIDUAL INSTALLATION

ARB offer side floors and fitting instructions for many vehicles. It is possible to install your outback solutions drawer into a vehicle other than those with side floors available. The below steps should be considered when installing an outback solutions modular drawer as a single module or into a vehicle where vehicle specific instructions are not available.

**Location:** Outback Solutions Modular Roller Drawers are typically installed in the rear cargo area of the vehicle. Ensure there is sufficient space to fit the modules(s) you have selected and that drawer handles are clear of doors and tailgates. Drawer modules can also be installed onto the tray of a cab chassis vehicle provided the vehicle has a canopy or cover to protect the drawer(s) from the weather.

**Mount Rail locations:** Both \*front and \*rear Mount Rails can be relocated to a number of pre drilled points along the frame, allowing adjustment for different vehicles. Locate the Mount Rails so as to provide support to the drawer and provide four convenient points to bolt through the floor of the vehicle.

**Spacers:** Plastic spacers are provided and can be clipped together to create different height spacers. Follow steps 1.7, 1.8 and 1.9 for spacer installation. With a custom or individual module installation, select spacer's heights that result in all points contacting the vehicle floor evenly. Ensure spacers provide sufficient height so as the mount rails or drawer frame does not contact the floor directly.

**Drilling and bolting:** Every installation must have a minimum of four 10 mm bolts to anchor the roller drawer system into the vehicle. With a single module installation two 10mm bolts must be used through each mount rail. In a double installation one bolt per mount rail is sufficient.